

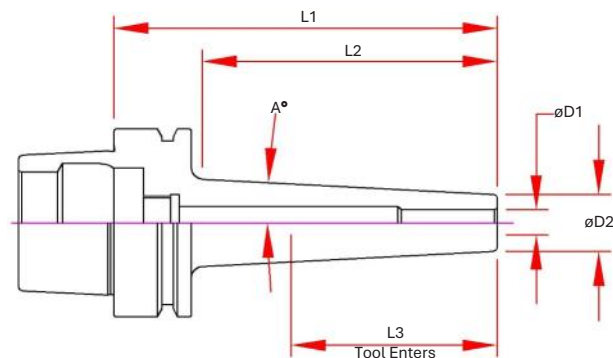
# HSK040E Shrink Fit - Metric

## Features

- 3  $\mu\text{m}$  - 0.0001" Runout Taper to Bore
- Manufactured from ISO-40CrMoV5 (H13) Material, Heat Treated for Optimum Elasticity and Tool Life
- X Jet-Blast Pluggable Coolant Ports
- Dynamically Balanced for G2.5 @ 25,000 RPM or < 1 gmm
- Preset Screw included for 1/4" & larger for positive stop
- Designed for Carbide Cutting Tools with h6 shank tolerance

## Optional (Order Separately):

- Fine Trim Balance  
(Sample cutter required for balance compensation)



| Part Number          | D1<br>Bore | D2    | A° | L1<br>Projection | L2   | L3<br>Tool Enters |
|----------------------|------------|-------|----|------------------|------|-------------------|
| HSK040A-SDM03-060-SN | 3.000      | 0.354 | 3° | 2.36             | 1.46 | 1.53              |
| HSK040A-SDM04-060-SN | 4.000      | 0.394 | 3° | 2.36             | 1.46 | 1.53              |
| HSK040A-SDM06-060-SN | 6.000      | 0.472 | 3° | 2.36             | 1.46 | 1.53              |
| HSK040A-SDM08-060-SN | 8.000      | 0.551 | 3° | 2.36             | 1.46 | 1.53              |
| HSK040A-SDM10-060-SN | 10.000     | 0.630 | 3° | 2.36             | 1.46 | 1.65              |
| HSK040A-SDM12-060-SN | 12.000     | 0.709 | 3° | 2.36             | 1.46 | 1.65              |

CAT40  
CAT50  
BT30  
BT40  
HSK 40E

HSK 63A

HSK 100A

STR. SHANKS

COLLETS

ACC.

SHRINK MACH

INDEXERS

